

#### The Examination of Occupant and Vehicle Responses to Low Speed Rear-End Crashes

#### Team 2

Presenters: Jacob Dunne,

William Smith, and Caroline Walker



#### **Team Introductions**



Caroline Walker Team Leader



Dylan Tinsley Financial Advisor



Jacob Dunne Instrumentation Engineer



Orion Yeung Modeling Engineer



William Smith Design Engineer



FAMU-FSU COLLEGE OF ENGINEERING MECHANICAL ENGINEERING

#### Introduction to the Sponsor

#### Cummings Scientific, LLC.

- Forensic engineering consulting firm
  - Accident reconstruction, biomechanics, human factors, simulation (Cummings Scientific, LLC, 2017)
- Expert witnesses for litigation purposes
- Located in Tallahassee, FL and Atlanta, GA





### **PROJECT BACKGROUND**



#### Motivation

#### **Currently:**

- Cummings Scientific takes 100 cases each year where claims of catastrophic injury come from low speed collisions.
- Low speed collision models are extrapolated from high speed data (20-40 mph).
- Vehicles are not reused for live crash testing purposes.
  - High speed crash tests result in significant structural damage.





#### **Project Scope**

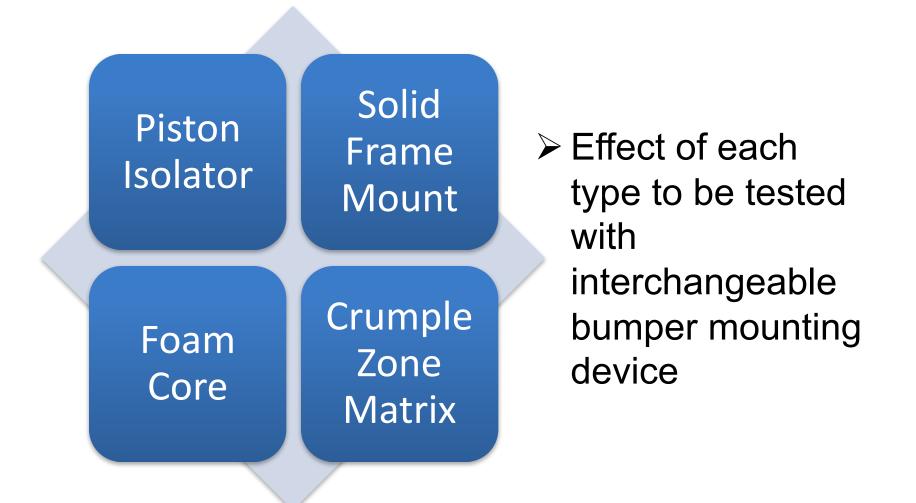
- Goal: Develop an empirical model of low speed\* rear-end collisions
  - Occupant and vehicle responses
  - Effect of different bumper structures
  - Based on live crash testing and dynamic modeling

\*Low speed crash: delta-v less than 7.5 mph (Wang & Gabler, 2007)





#### **Bumper Structures**



**Caroline Walker** 



#### Foam Core and Piston Isolator

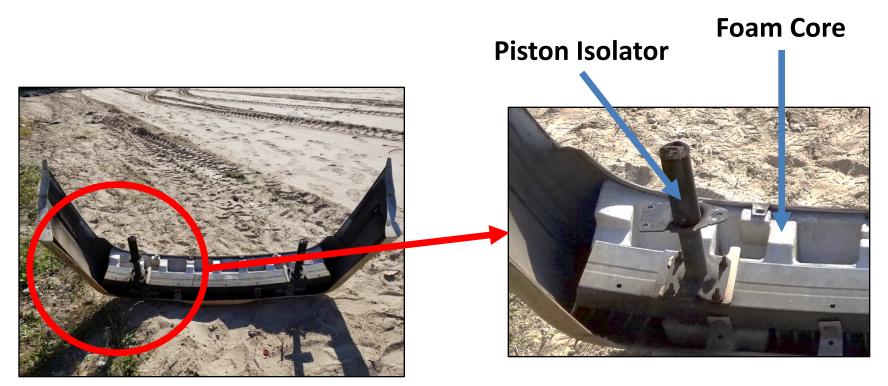
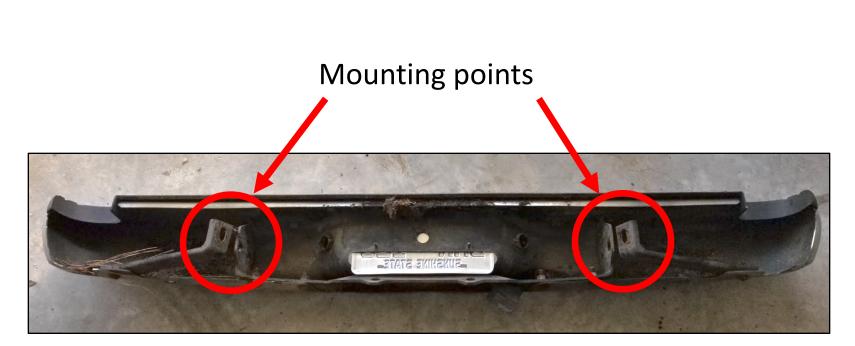


Figure 2a. Combination foam core and piston isolator bumper from bumper inspections Figure 2b. Detailed view

**Caroline Walker** 



#### Solid Frame Mount



#### Figure 3. Solid frame mount bumper pulled from test pickup truck

**Caroline Walker** 



#### MAthematical DYnamic MOdels (MADYMO)

- MADYMO is a tool for analyzing dynamic systems
  - Multi-body, Computational Fluid Dynamics, Finite Element Analysis (Tass International, 2017)
- Occupant response analysis
  - Dummy and human models
- Structural deformation analysis
  - (Tass International, 2017)

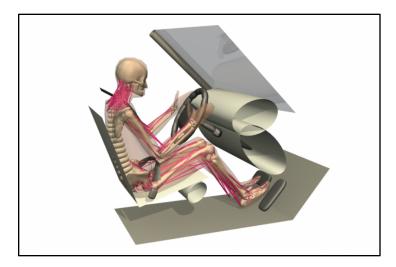


Figure 1. An example model in the MADYMO software suite (Tass International, 2017)



#### **Project Overview**



**Caroline Walker** 





# **FUNCTIONAL**

DECOMPOSITION

#### Interchangeable Bumper Mount

- Attach multiple bumper types to test vehicle for rear-end impact testing
- >Withstand multiple crash tests
- Allow sensor integration for measurement of crash parameters
- Transfer dynamic response of impact to vehicle and passenger



#### Crash Model

- Characterize vehicle response to lowspeed impulse
- Transfer the input signal to a passenger response
- Output measures (i.e. force, acceleration, etc.) that are contained in the MADYMO output





FAMU-FSU COLLEGE OF ENGINEERING MECHANICAL ENGINEERING

15

## TARGETS

#### Overview

#### ➤ Targets:

- Generated for two main components of the project
  - Interchangeable bumper mount
  - Live crash testing
- Formed from functional decomposition
- Drives concept selection
- Continue to append to target list as project progresses



#### Interchangeable Bumper Mount

Target	Value
Number of different bumper styles tested	4
Minimum yield strength of mount	36 ksi*
Delta-v of crashes	Less than 4 mph
Number of tests	Minimum of 15

\*(Cars.com, 2017)



#### Live Crash Testing

Target	Value
Range of accelerometers	$\pm 10g$
Minimum sampling frequency of accelerometers	100 Hz
Minimum number of accelerometers	3
Delta-v of crashes	Less than 4 mph
Number of tests	Minimum of 15





FAMU-FSU COLLEGE OF ENGINEERING MECHANICAL ENGINEERING

# **CONCEPT GENERATION**

William Smith

#### Background

- Ideas generated on the system and subsystem level
  - Overall mount design
  - Component design
- Individual and group ideation sessions
  - Multiple sessions
  - No evaluation of idea quality or feasibility initially

William Smith



#### Vehicle Inspection

Concepts generated after inspecting provided test vehicle (1999 Mazda B3000 V6 pickup truck)





Figure 4a. Looking forward at the pickup truck after bumper removal (Frame boxed in yellow)

Figure 4b. Detailed view

William Smith



#### Vehicle Inspection

Concepts generated after inspecting provided test vehicle (1999 Mazda B3000 V6)



Figure 5a. Isometric view of vehicle frame and mounting points (boxed in yellow)



Figure 5b. Detailed view

William Smith



#### System Level Concepts

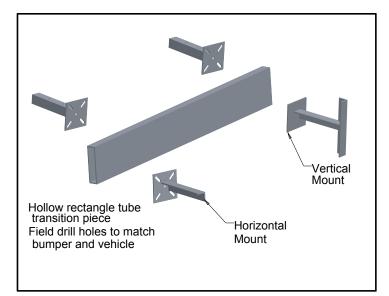


Figure 6. Rectangular tube system. Adapted by drilling as needed.

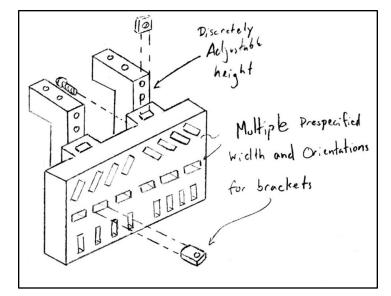


Figure 7. A plate and bracket system with pre-specified slots.

Figure 6	Function	Figure 7
✓	Multiple Bumper Types	✓
	Multiple Tests	
1	Sensor Integration	✓
✓	Dynamic Response	
STATE AND	FAMU-FSU COLLEGE OF ENGINEE	RING William Smit

ECHANICAL ENGINEERING

#### System Level Concepts

Top View

Parts

() () () ()

Fram

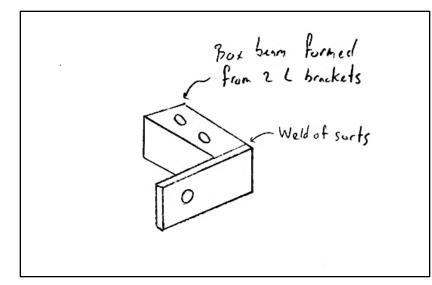


Figure 8. Simple box beam and plate. Made to fit to a specific bumper Figure 9. A design consisting of flat bars and spacers.

Side View

Frame

Figure 8	Function	Figure 9
	Multiple Bumper Types	$\checkmark$
✓	Multiple Tests	
$\checkmark$	Sensor Integration	
$\checkmark$	Dynamic Response	



FAMU-FSU COLLEGE OF ENGINEERING MECHANICAL ENGINEERING William Smith

#### Sub-System Level Concepts

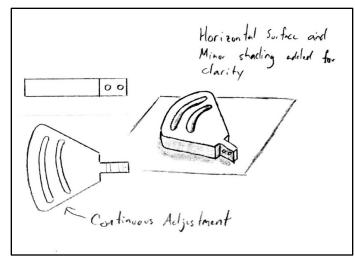


Figure 10. A slot joint designed for high resolution in specifying position. Can be extended to linear sliding.

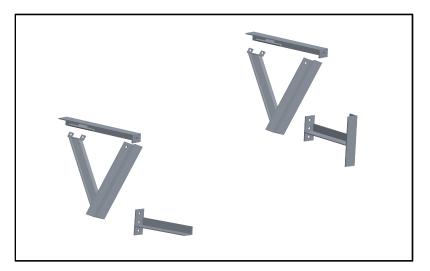


Figure 11. Strong swivels to allow for motion resolution without relying on friction of connectors.

Figure 10	Function	Figure 11
$\checkmark$	Multiple Bumper Types	$\checkmark$
	Multiple Tests	
	Sensor Integration	$\checkmark$
	Dynamic Response	
	SINE FANGLECH COLLEGE OF ENGINEER	William Smit



COLLEGE OF ENGINEERING ECHANICAL ENGINEERING

#### Sub-System Level Concepts

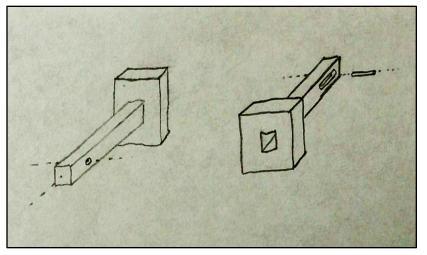


Figure 12. Connection method similar to a trailer hitch. Uses a pin to lock positions.

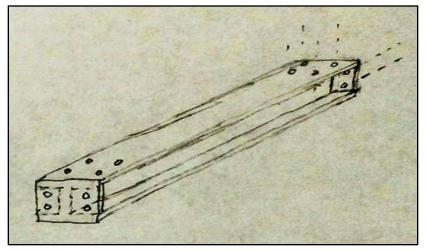


Figure 13. A spacer for connecting the bumper to the vehicle frame in the form of an I-beam.

Figure 12	Function	Figure 13
1	Multiple Bumper Types	
1	Multiple Tests	$\checkmark$
	Sensor Integration	$\checkmark$
1	Dynamic Response	✓
RO	FAMU-FSU COLLEGE OF ENGINEE	RING William Smith

MECHANICAL ENGINEERING



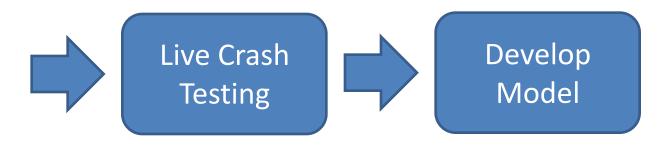
#### **Concept Selection Overview**

- Refine concepts with information from bumper inspections
- Driven by targets and functions
- Employ design selection tools
  - House of quality, selection matrix, etc.



#### Future Outlook







#### References

- Cars.com(2017). 2002 Mazda B3000 DS 4x2 Regular Cab 111.6 in. WB. Retrieved from <u>https://www.cars.com/research/mazda-b3000-</u> 2002/specs/
- Tass International (2017). MADYMO Retrieved from <u>https://www.tassinternational.com/madymo</u>
- Tass International (2017). [Online Image].Retrieved from <u>https://www.tassinternational.com/madymo</u>
- Wang, Q.,& Gabler, H.C. (2007). Accuracy of Vehicle Frontal Stiffness Estimates for Crash Reconstruction. Retrieved from

http://www.sbes.vt.edu/gabler/publications/esv-07-0513-O.pdf

Cummings Scientific, LLC(2017). Received from<u>http://cummingssci.com/index.php</u>





